

Multi-Material - 5XD



AITiN Coated

Multi-Material, Solid Carbide, Coolant Fed, 142° Point, 5X Dia., 30° Helix (2244-.3307)

Drill Size	Decimal Equiv	Flute Length	Drill Depth	OAL	Shank ø	AITiN Coated Part #
5.70MM	.2244	40	32	82	6.0	RDH2098
5.80MM	.2283	40	32	82	6.0	RDH2100
5.90MM	.2323	40	32	82	6.0	RDH2102
15/64	.2344	1.580	1.260	3.230	15/64	RDH2104
6.00MM	.2362	40	32	82	6.0	RDH2106
6.10MM	.2402	48	38	91	8.0	RDH2108
C	.2420	1.740	1.390	3.300	1/4	RDH2110
6.20MM	.2441	48	38	91	8.0	RDH2112
D	.2460	1.740	1.390	3.300	1/4	RDH2114
6.30MM	.2480	48	38	91	8.0	RDH2116
1/4	.2500	1.740	1.390	3.300	1/4	RDH2118
6.40MM	.2520	48	38	91	8.0	RDH2120
6.50MM	.2559	48	38	91	8.0	RDH2122
F	.2570	1.890	1.510	3.580	5/16	RDH2124
6.60MM	.2598	48	38	91	8.0	RDH2126
G	.2610	1.890	1.510	3.580	5/16	RDH2128
6.70MM	.2638	48	38	91	8.0	RDH2130
17/64	.2656	1.890	1.510	3.580	5/16	RDH2132
6.80MM	.2677	48	38	91	8.0	RDH2134
6.90MM	.2717	48	38	91	8.0	RDH2136
7.00MM	.2756	48	38	91	8.0	RDH2138
7.10MM	.2795	48	38	91	8.0	RDH2140
9/32	.2812	1.890	1.510	3.580	5/16	RDH2142
7.20MM	.2835	48	38	91	8.0	RDH2144
7.30MM	.2874	48	38	91	8.0	RDH2146
7.40MM	.2913	48	38	91	8.0	RDH2148
7.50MM	.2953	48	38	91	8.0	RDH2150
19/64	.2969	1.890	1.510	3.580	5/16	RDH2152
7.60MM	.2992	48	38	91	8.0	RDH2154
7.70MM	.3031	48	38	91	8.0	RDH2156
7.80MM	.3071	48	38	91	8.0	RDH2158
7.90MM	.3110	48	38	91	8.0	RDH2160
5/16	.3125	1.890	1.510	3.580	5/16	RDH2162
8.00MM	.3150	48	38	91	8.0	RDH2164
8.10MM	.3189	55	44	103	10.0	RDH2166
8.20MM	.3228	55	44	103	10.0	RDH2168
8.30MM	.3268	55	44	103	10.0	RDH2170
21/64	.3281	2.170	1.740	4.060	25/64	RDH2172
8.40MM	.3307	55	44	103	10.0	RDH2174



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For detailed tolerance information, see page 327.